

## (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
8 July 2004 (08.07.2004)

PCT

(10) International Publication Number  
**WO 2004/057552 A1**

(51) International Patent Classification<sup>7</sup>: **G08C 17/02**,  
25/00, H04B 1/713, G01B 5/008, 7/008

(21) International Application Number:  
PCT/GB2003/005516

(22) International Filing Date:  
18 December 2003 (18.12.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
0229763.8 23 December 2002 (23.12.2002) GB

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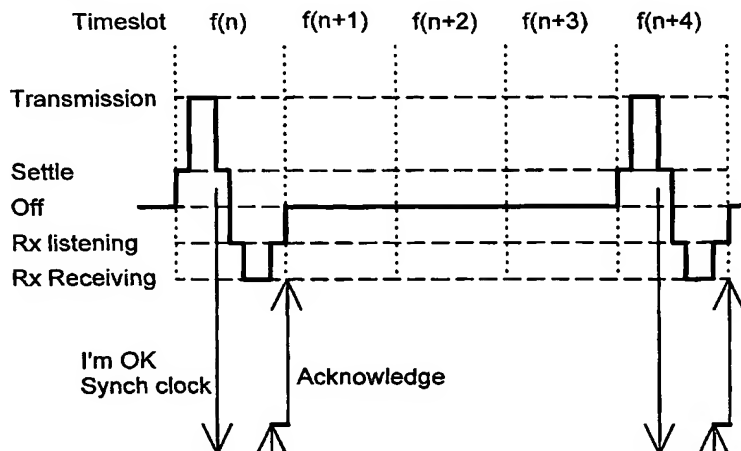
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(81) Designated States (*national*): AE, AG, AL, AM, AT, AU,  
AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR,  
CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,  
GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR,  
KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN,  
MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU,  
SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA,  
UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

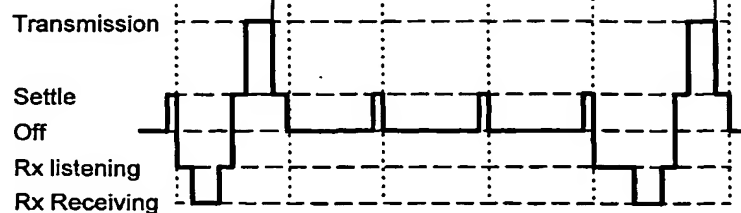
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(54) Title: SIGNAL TRANSMISSION SYSTEM FOR A MEASUREMENT DEVICE

### Probe station modem



### Machine station modem



(57) Abstract: A transmission system for a measurement device on a coordinate positioning apparatus comprises a station (18) mounted on the measuring device (10) and a station (20) mounted on the coordinate positioning apparatus (22), wherein the stations communicate with each other using a spread spectrum radio link, for example frequency hopping. The station on the probe sends a regular signal and on receiving the signal the station on the coordinate positioning apparatus synchronises its clock and sends an acknowledgement signal. Measurement data is either sent in the regular signal or in a measurement event driven signal.



(84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

**Declaration under Rule 4.17:**

— of inventorship (Rule 4.17(iv)) for US only

**Published:**

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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